DELTA ELECTRONICS MFG. CORP.
Connect Here.

ISO 9001:2008 CERTIFIED · RoHS COMPLIANT · SOMWBA Woman-Owned CERTIFIED

QDS Connectors

ONLINE CATALOG

Contents

CLICK ON ANY LINE TO GO DIRECTLY TO THE INDICATED PAGE

(978) 927-1060 • FAX (978) 922-6430 • www.DeltaRF.com
P.O. Box 53 • 416 Cabot St. • Beverly, MA 01915

Online Catalog Navigation Guide

We have configured this online catalog to take advantage of Acrobat navigation shortcuts (links). However, these links are not visible on the pages— making them visible would compromise the page's readability.

- Clicking on any entry in the Table of Contents will take you to the indicated page.
- Shown below are the "hot spots" on all of the product pages that will take you to background information on various connector characteristics.
- After you use a link to jump to another page, you can use the "back" arrow in Acrobat's menu bar to return to the page you jumped from.
- Configure Acrobat Reader to show bookmarks for a table of contents by specific characteristic (for example, cable plugs broken out by cable attachment method).
- To find a specific part number, use Acrobat's search feature.

In addition, the pages are formatted to fit within the margins of standard laser or inkjet printers— no need to use the "shrink to fit" option when printing pages from Acrobat.

Click here to go to the Table of Contents

Click on the Delta logo on any page to jump to the table of contents.

Click on the page title to jump to specifications and interface dimensions.

DELTA ELECTRONICS MANUFACTURING

BNC Cable Jacks

Panel Jack—Military Clamp for Flexible Cable

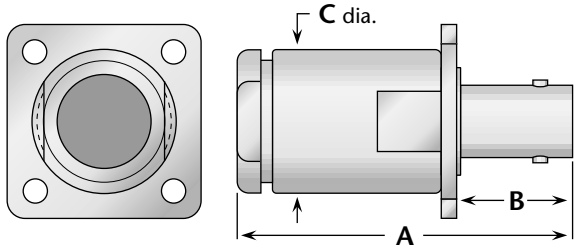


Figure 1

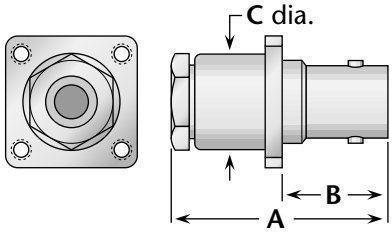


Figure 2

Cable Group	Fig.	Dimensions			Mounting Figure	Plating		Delta P/N	Assembly Procedure/ Trim Code
		A	B	C		Body	Contact		
1	1	1.75	.63	.75	33	Nickel	Silver	1011-001-N330	A/20
2, 3	1	1.75	.63	.75	33	Nickel	Silver	1011-004-N330	A/20
5, 6	2	1.16	.55	.50	07	Nickel	Silver	UG-291C/U	A/17

Click here to jump to dimensions for Delta mounting figures.

Click here to jump to the cable assembly procedure for this connector.

Click here to jump to information on alternate body plating.

Click here to jump to a guide to Delta cable groups.

Click here to go to Delta's website if your computer is configured for Web connection via Acrobat.

General Description

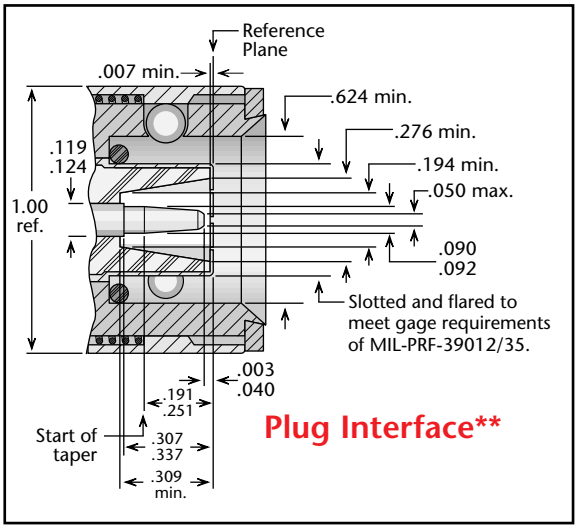
Delta QDS series connectors are medium-size, 50Ω impedance connectors with positive-locking, push-on coupling and good power handling capability. Because they mate with a straight push and unmate with a straight pull, QDS connectors are ideal for use in applications where the use of a torque wrench for mating is impractical.

As with our other connector series, Delta's *customer-driven design* results in QDS series connectors with practical and unique features that make your design and assembly process easier. Some of these include:

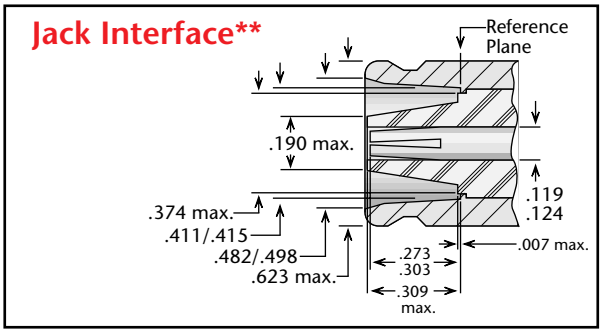
- Standard Albaloy body plating, which has the same low intermodulation distortion as silver plating, with the durability of nickel plating. Note: QDS connectors with UG designations have silver-plated bodies to conform to military specifications, but are available with Albaloy body plating.
- Color bands on plug connectors for positive visual confirmation of proper mating.
- A new series of ***MiniQDS*** connectors, similar in size to BNC and TNC connectors, but with the same convenient push-on, positive-locking mating as QDS connectors (for more informations, download the document **DeltaMQD.pdf** from our website).
- Cable plugs and jacks for armored cables.

Our QDS series product line is still growing, so please call if you don't see what you need.

QDS Specifications*



Plug Interface**



**Some proportions altered to illustrate detail.

Electrical:

Nominal Impedance: 50 ohms.
Frequency Range: DC–11 GHz (usable); DC–2 GHz (recommended).
Voltage Rating: 1,000 volts RMS.
Dielectric Withstanding Voltage: 3,000 VRMS.
Insulation Resistance: 5,000 megohms.

Materials/Finishes:

Insulators: Teflon per ASTM D1710.
Male Contacts: Brass per ASTM B16.
Female Contacts: Beryllium Copper per ASTM B196.
Contact Plating: Silver per QQ-S-365, or Gold per MIL-G-45204.
Gaskets: Silicone rubber per ZZ-R-765, Class II, Grade 50.
Other Metal Parts: Brass per ASTM B16, plated: Albaloy (contact factory for specifications), or Silver per QQ-S-365, or Nickel per QQ-N-290.

All other specifications are in accordance with the latest issues of MIL-PRF-39012, or MIL-C-18867, or other applicable MIL specifications, and interfaces are in accordance with MIL-STD-348.

*These specifications are typical and may not apply to all connectors. Detailed specifications for individual connectors are available on request.

About Delta's *Customer-Driven Design*

At Delta, ***Customer-Driven Design*** isn't just a catchy slogan. It means that we make RF connectors that help you build your products efficiently, quickly, and cost-effectively. Because we design for *your* needs, nobody else can offer you such a broad line of standard connectors, along with an ever-growing list of innovative, user-friendly design variations like those detailed on these pages.

These featured connector technologies grew out of real-world requirements, and have saved our customers untold hours and dollars over the years. And there are thousands of other special connector designs we've produced that we don't have space to include in this catalog.

So if you don't see the exact connector configuration you need, please call us—we may have already made it. If not, we'll work with you to provide the the connectors you need, with the best price/performance balance in the business, and with quality and delivery that will enhance your products and production schedules.

Plating Options for Economy and Performance

(Albaloy or nickel—available for all connector series except SMA)

Silver plating has long been standard on RF connectors with brass bodies, but its high cost and low corrosion resistance make it less than ideal in most applications. Nickel plating is less expensive and more durable than silver, and is standard on many of our connectors.

However, in some applications, nickel plating can introduce unwanted intermodulation distortion, particularly on large size connectors. For these applications, we offer optional Albaloy plating, a tin/zinc/copper composite with a bright white finish, the corrosion resistance of nickel, and the low intermodulation distortion of silver plating.

Albaloy plating has the same composition as, and is fully compatible with, other commercial platings designated Sucoplate®, IP-23, White Bronze, and Tri-Alloy.

To order a Delta connector with plating other than the listed finish, substitute **A**, **N**, or **Q** in the Delta part number as below:

For **silver** plating: 1111-111-**A**111.
For **nickel** plating: 1111-111-**N**111.
For **Albaloy** plating: 1111-111-**Q**111.

Note: M39012 and M55339 QPL connectors can only be supplied with the specified plating. SMA connectors with stainless-steel bodies are available with gold plating or passivated finish.

Straight Plug—Military Clamp for Flexible Cable

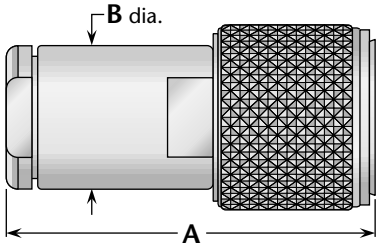


Figure 1

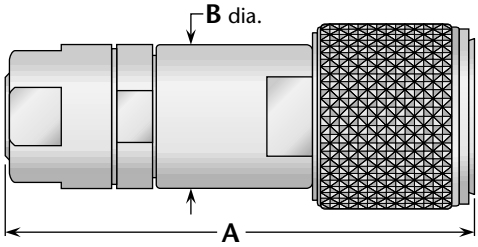


Figure 2
(Includes armor clamp)

Cable Group	Figure	Dimensions		Plating		Delta P/N	Assembly Procedure/ Trim Code
		A	B	Body	Contact		
2, 3	1	1.83	.75	Albaloy	Gold	3801-004-Q000-1	A/02
5, 6	1	1.83	.75	Albaloy	Gold	3801-015-Q000-1	A/02
15	2	2.16	.812	Silver	Silver	UG-968B/U	D/04

Right Angle Plug—Military Clamp for Flexible Cable

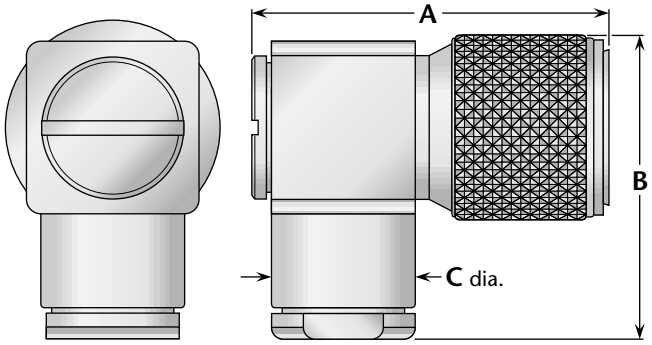


Figure 1

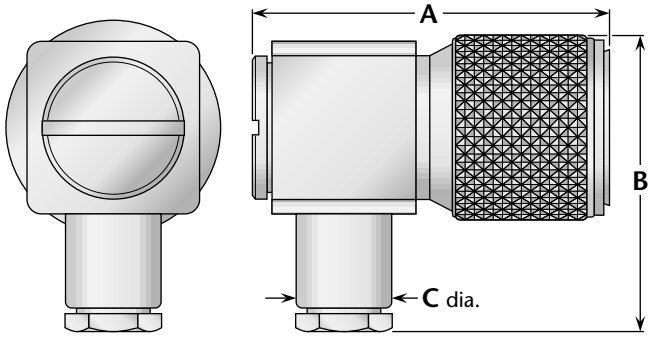


Figure 2

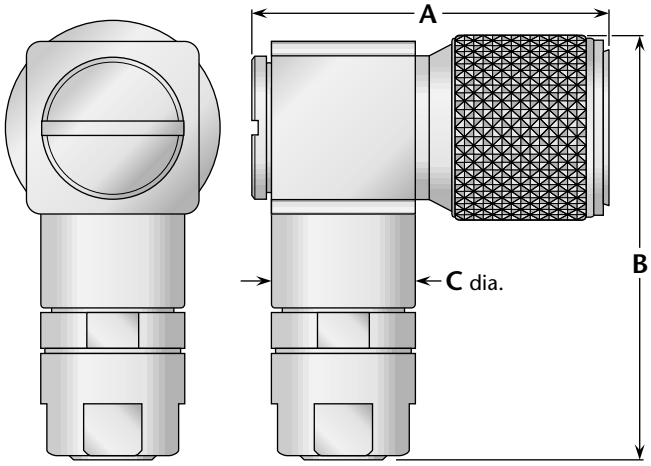


Figure 3
(Includes armor clamp)

Cable Group	Figure	Dimensions			Plating		Delta P/N	Assembly Procedure/ Trim Code
		A	B	C	Body	Contact		
2, 3	1	1.93	1.85	.75	Albaloy	Gold (C)	3805-004-Q000	A/31
5, 6	2	1.93	1.63	.50	Albaloy	Gold (C)	3805-015-Q000	A/30
15	3	1.93	2.40	.812	Albaloy	Gold (C)	3805-006-Q000	***

***Contact factory for cable assembly instructions. • (C) in contact plating column indicates captive contact.

Bulkhead Jack—Military Clamp for Flexible Cable

Figure 1
(Rear mount)

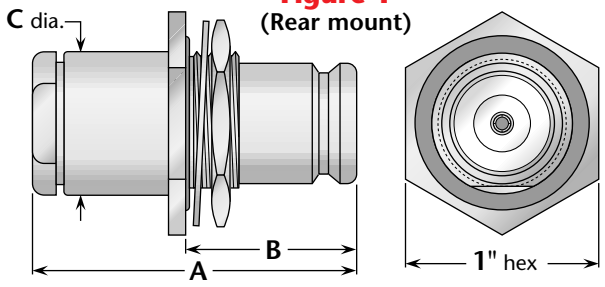


Figure 2
(Rear mount)

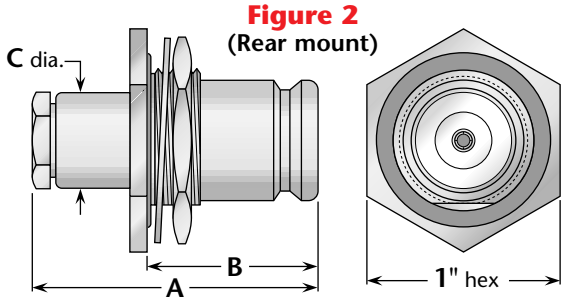
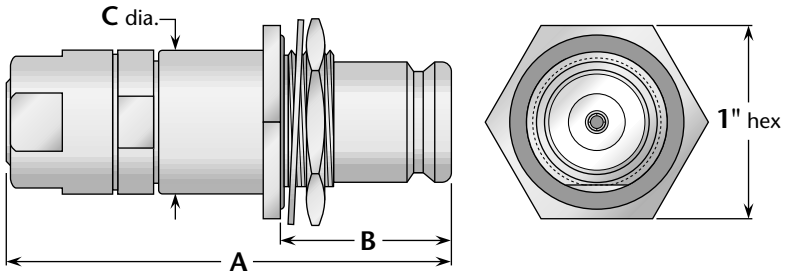


Figure 3
(Rear mount;
Includes armor clamp)



Cable Group	Fig.	Dimensions			Mounting Figure	Max. Panel	Plating		Delta P/N	Assembly Procedure/ Trim Code
		A	B	C			Body	Contact		
2, 3	1	1.66	.865	.75	51	.200	Albaloy	Gold (C)	3816-004-Q511-1	A/01
5, 6	2	1.60	.865	.50	51	.200	Albaloy	Gold (C)	3816-015-Q511-1	A/25
15	3	2.00	.865	.75	51	.200	Silver	Silver	UG-1132A/U	D/04

Panel Jack—Military Clamp for Flexible Cable

Figure 1

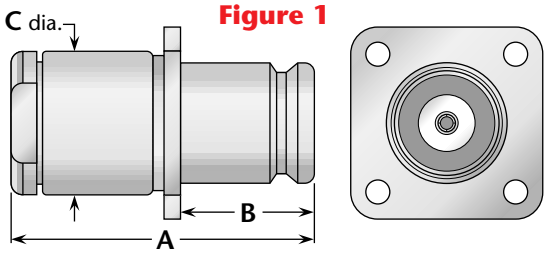


Figure 2

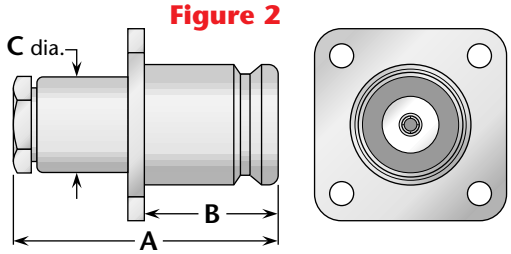
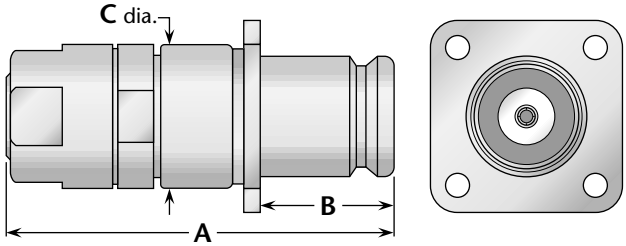


Figure 3
(Includes armor clamp)



Cable Group	Fig.	Dimensions			Mounting Figure	Plating		Delta P/N	Assembly Procedure/ Trim Code
		A	B	C		Body	Contact		
2, 3	1	1.66	.69	.75	33	Albaloy	Gold (C)	3811-004-Q331	A/01
5, 6	2	1.60	.69	.50	33	Albaloy	Gold (C)	3811-015-Q331	A/25
15	3	2.00	.69	.75	33	Silver	Silver	UG-972B/U	D/04

(C) in contact plating column indicates captive contact.

Panel Jack Receptacle—Square Flange

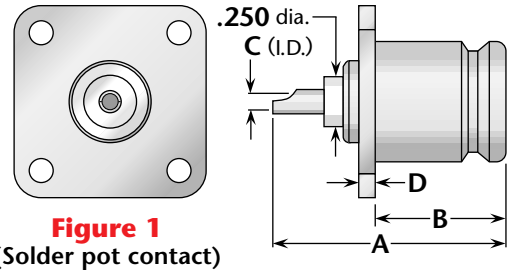


Figure 1
(Solder pot contact)

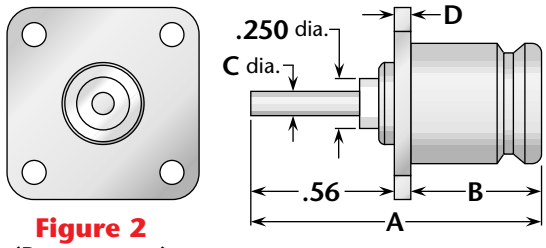


Figure 2
(Post contact)

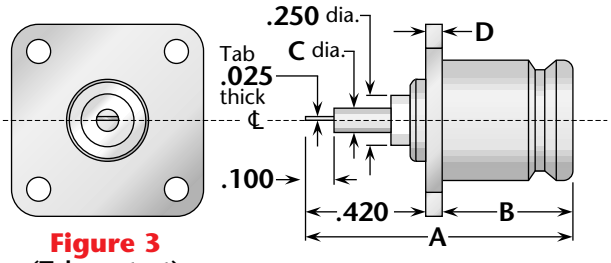


Figure 3
(Tab contact)

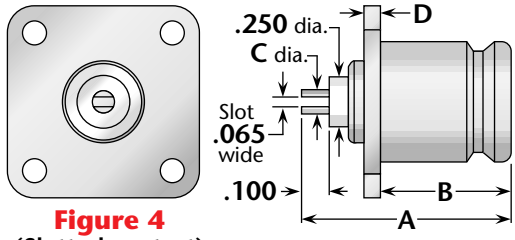


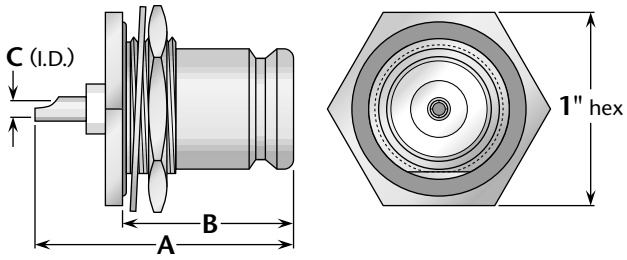
Figure 4
(Slotted contact)

Also available with other contact/insulator configurations and flange sizes

Figure	Dimensions				Mounting Figure	Plating		Delta P/N
	A	B	C	D		Body	Contact	
1	1.08	.67	.106	.080	33	Albaloy	Gold (C)	3813-000-Q331
2	1.31	.67	.120	.080	33	Albaloy	Gold (C)	3858-000-Q331-1
3	1.17	.67	.120	.080	33	Albaloy	Gold (C)	3858-000-Q331-3
4	1.00	.67	.120	.080	33	Albaloy	Gold (C)	3858-000-Q331-2

Bulkhead Jack Receptacle

Figure 1
(Rear mount, with mounting gasket)



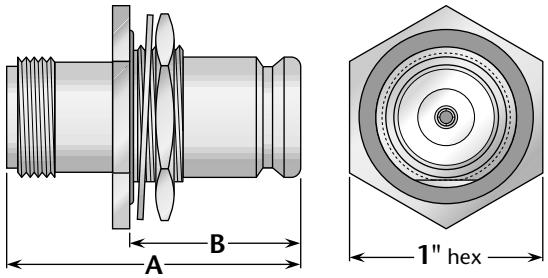
Also available with post, slotted, or tab contact

Figure	Dimensions			Max. Panel	Mounting Figure	Plating		Delta P/N
	A	B	C			Body	Contact	
1	1.08	.75	.106	.125	51	Silver	Silver (C)	UG-1111/U
1	1.08	.75	.106	.125	51	Albaloy	Gold (C)	3816-000-Q511-2

(C) in contact plating column indicates captive contact.

Adapters Between Series

Figure 1
(QDS jack to N jack, bulkhead mounted)



Mounting figure 51; .200" max. panel

Figure 2
(QDS jack to N plug)

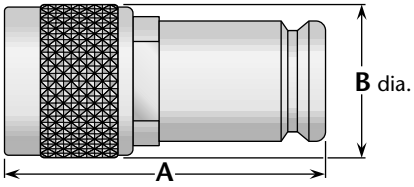


Figure 3
(QDS plug to N jack)

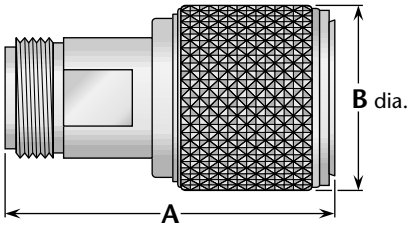


Figure	Dimensions		Plating		Delta P/N
	A	B	Body	Contact	
1	1.52	.865	Albaloy	Gold (C)	2226-000-Q511-1
2	1.38	.78	Albaloy	Gold (C)	2234-000-Q001-131
3	1.67	1.00	Silver	Silver (C)	UG-1144/U

Resistive Terminations

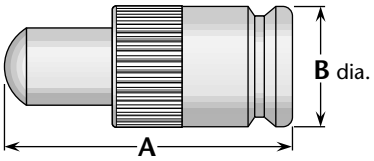


Figure 1
(Jack type)

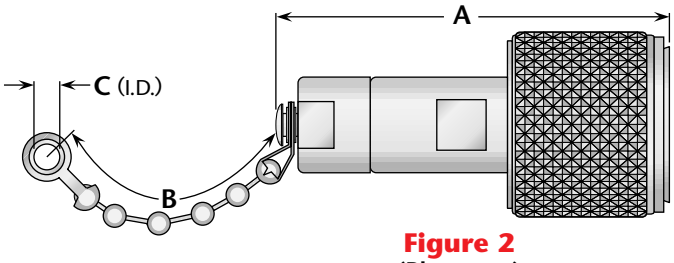
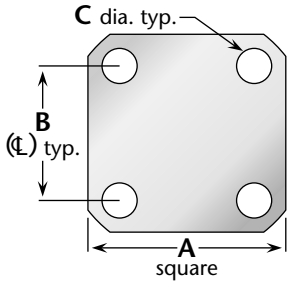


Figure 2
(Plug type)

Fig.	Resistor	Dimensions			Features	Plating		Delta P/N
		A	B	C		Body	Contact	
1	50Ω ±1%, .5 Watt	1.50	.63	—	No chain	Silver	Gold (C)	3831-000-A00A
2	50Ω ±1%, 1Watt	1.75	2.50	.144	Bead chain	Silver	Gold (C)	3851-000-A000

(C) in contact plating column indicates captive contact.

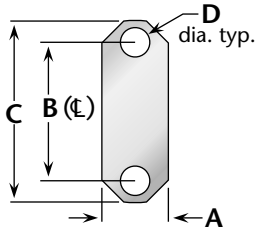
Connector Flanges
(Panel mounted connectors)



4-hole flanges

Figure	A	B	C
04	1/2	.360	.089
05	1/2	.340	.102
07	11/16	.500	#3-56 tap
08	11/16	.500	.136
09	11/16	.500	.125
10	11/16	.500	.120
12	11/16	.500	.109
18	3/4	.531	.136
26	1	.718	#6-32 tap
27	1	.718	#4-40 tap
30	1	.718	.166
32	1	.718	.136
32A	1	.718	.136*
33	1	.718	.125
34	1 3/32	.812	.150
36	1 3/16	.906	#6-32 tap
39	1 3/16	.906	.152
40	1 3/16	.906	.125
45	2	1.437	.257
91	.375	.250	.067
91A	.375	.232	.093

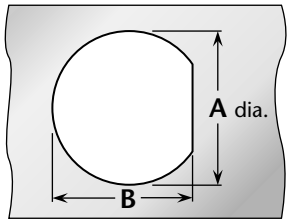
* Countersunk to .245 dia.



2-hole flanges

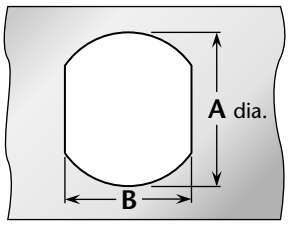
Figure	A	B	C	D
92	.223	.481	.625	.102
92A	.260	.481	.625	.102
95	.640	1.015	1.30	.125

Panel Cutouts
(Bulkhead mounted connectors)



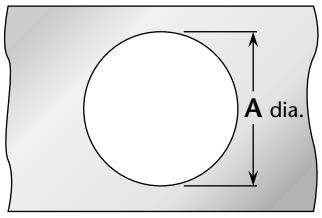
D-Hole

Figure	A	B
51	.755	.723
54	.630	.598
55	.630	.583
57	.557	.531
59	.505	.473
62	.442	.410
63	.407	.362
65	.380	.348
66	.319	.292
67	.255	.236
68	.195	.176



Double D-Hole

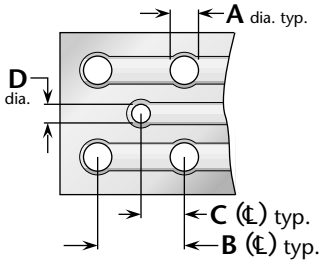
Figure	A	B
69	.755	.692
72	.630	.536
75	.380	.341
84	.319	.278



Round Hole

Figure	A
82	.255
89	.380

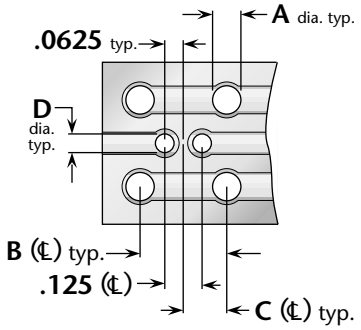
P.C. Board Drilling



(PCB traces are shown for illustrative purpose only, and are not representative of actual circuitry.)

Coaxial connectors

Figure	A	B	C	D
PCB01	.067	.400	.200	.045
PCB02	.045	.500	.250	.045
PCB03	.067	.300	.150	.035
PCB05	.067	.200	.100	.055
PCB06	.067	.200	.100	.045
PCB07	.045	.177	.088	.045
PCB08	.032	.100	.050	.032



(PCB traces are shown for illustrative purpose only, and are not representative of actual circuitry.)

Twinax connectors

Figure	A	B	C	D
PCB04	.045	.500	.250	.045

Cable Group Finder

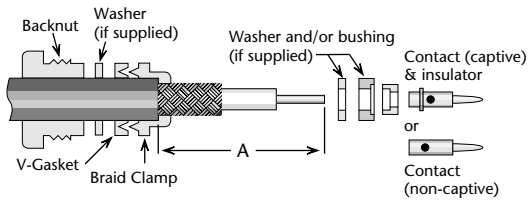
Cable	Group	Cable	Group
RG-5, 5A, B	1A	RG-225	3C
RG-6, 6A	1B	RG-228A	20
RG-8, 8A	2A	RG-302	22
RG-9, 9A, B	3A	RG-303	23
RG-10	15	RG-304	24
RG-11, 11A	2B	RG-316	9A
RG-12	15	RG-316DS	10
RG-13A	3B	RG-393	4
RG-14A	16	RG-400	6A
RG-17A	17	RG-401	12
RG-18A	18	RG-402	13
RG-21, 21A	1A	RG-405	14
RG-22, 22A, B	28	M17/2	1B
RG-55, 55B	6B	M17/6	2B
RG-55A	6A	M17/15	28
RG-58, 58A, C	5	M17/28	5
RG-59, 59A, B	7A	M17/29	7A
RG-62, 62A, B, C	7A	M17/30	7A
RG-71, 71A, B	7B	M17/45	27
RG-108, 108A	27	M17/73	1A
RG-115A	19	M17/162	1A
RG-118A	20	M17/112	1C
RG-122	8A	M17/74	2A
RG-126	21	M17/75	3A
RG-141, 141A	5	M17/127	3C
RG-142, 142A	6A	M17/77	3B
RG-142B	6B	M17/60	6A
RG-143, 143A	1C	M18/84	6A
RG-174	9A	M17/128	6A
RG-174DS	10	M17/97	7A
RG-178, 178A, B	11	M17/54	8A
RG-179A, 179B	9B	M17/95	8B
RG-180, 180A, B	8B	M17/137	8B
RG-187, 187A	9B	M17/152	9A
RG-188, 188A	9A	M17/93	11
RG-195	8B	M17/129	12
RG-196, 196A	11	M17/130	13
RG-210	7A	M17/133	14
RG-212	1C	M17/78	16
RG-213	2A	M17/165	16
RG-214	3A	M17/176	30
RG-215	15	AT&T 735A	31
RG-217	16	Belden 8281	26
RG-218	17	Belden 9207	29
RG-219	18	Dearborn 6207	29
RG-222	1C	IBM 7362211	29
RG-223	6A		

Delta Cable Groups

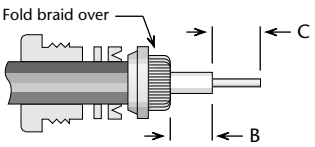
Group		Cables
1	1A	RG-5, 5A, 5B, 21, 21A; M17/73, /162
	1B	RG-6, 6A; M17/2
	1C	RG-143, 143A, 212, 222; M17/73, /112, /162
2	2A	RG-8, 8A, 213; M17/74
	2B	RG-11, 11A; M17/6
3	3A	RG-9, 9A, 9B, 214; M17/75
	3B	RG-13A, 216; M17/77
	3C	RG-225; M17/127
4		RG-393; M17/127
5		RG-58, 58A, 58C, 141, 141A; M17/28, /111
6	6A	RG-55A, 142, 142A, 223, 400; M17/60, /84, /128
	6B	RG-55, 55B, 142B; M17/60, /84
7	7A	RG-59, 59A, 59B, 62, 62A, 62B, 62C, 210; M17/29, /30, /97
	7B	RG-71, 71A, 71B; M17/90
8	8A	RG-122; M17/54
	8B	RG-180, 180A, 180B, 195; M17/95, /137
9	9A	RG-174, 188, 188A, 316; M17/152
	9B	RG-179A, 179B, 187, 187A; M17/94, /136
10		Double-Shielded RG-174, 316; M17/152
11		RG-178, 178A, 178B, 196, 196A; M17/93
12		.250" semi-rigid; RG-401; M17/129
13		.141" semi-rigid; RG-402; M17/130
14		.085" semi-rigid; RG-405; M17/133
15		RG-10, 12, 215; M17/6, /74
16		RG-14A, 217; M17/78, /165
17		RG-17A, 218
18		RG-18A, 219
19		RG-115A
20		RG-118A, 228A
21		RG-126
22		RG-302
23		RG-303
24		RG-304
25		Special 8X cable; contact factory for details.
26		Belden 8281
27		RG-108, 108A; M17/45
28		RG-22, 22A, 22B; M17/15
29		Belden 9207; Dearborn 6207; IBM 7362211
30		M17/176
31		AT&T 735A

Assembly Procedure A

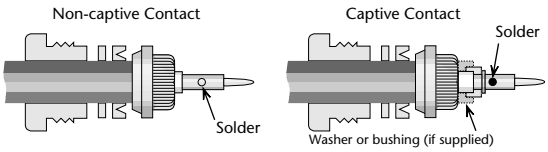
1) Trim cable jacket to dimension A. Slide backnut, washer, V-gasket, and braid clamp onto cable as shown. Cable jacket should bottom on step in braid clamp.



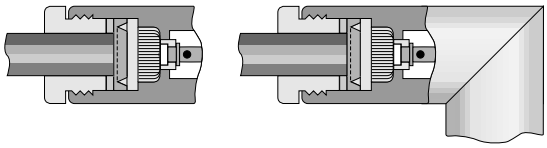
2) Comb braid wires out straight and fold back over front shoulder of braid clamp (braid wires should not overlap one another after folding). Trim braid wires flush with step of braid clamp. Trim cable dielectric and center conductor to dimensions B and C.



3) If support insulator is provided for RG-62 or 71 cable, insert into hollow in dielectric. Assemble rear bushing or washer (if supplied), rear insulator (if captive contact) and contact, and solder contact to center conductor. Rear of contact should be flush with cable dielectric end. For right angle connectors with access cap, omit this step entirely.



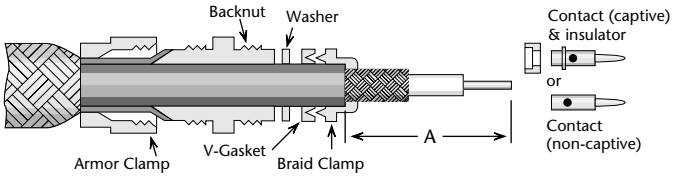
4) Insert prepared cable and hardware into body and tighten backnut. For right angle connectors with access cap, solder center conductor into slot in contact and tighten access cap.



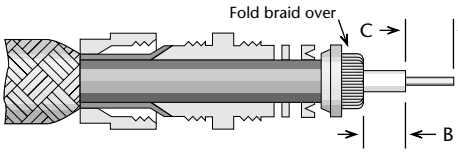
Trim Codes For Assembly Procedure A

Code	A	B	C	Code	A	B	C
A/01	.375 (3/8)	.047 (3/64)	.203 (13/64)	A/20	.375 (3/8)	.047 (3/64)	.172 (11/64)
A/02	.375 (3/8)	.109 (7/64)	.203 (13/64)	A/21	.500 (1/2)	.313 (5/16)	.172 (11/64)
A/03	.438 (7/16)	.250 (1/4)	.188 (3/16)	A/22	.375 (3/8)	.188 (3/16)	.141 (9/64)
A/04	.281 (9/32)	.047 (3/64)	.125 (1/8)	A/23	.438 (7/16)	.078 (5/64)	.172 (11/64)
A/05	.313 (5/16)	.125 (1/8)	.109 (7/64)	A/24	.500 (1/2)	.094 (3/32)	.141 (9/64)
A/06	.594 (19/32)	.391 (25/64)	.156 (5/32)	A/25	.438 (7/16)	.141 (9/64)	.172 (11/64)
A/07	.375 (3/8)	.047 (3/64)	.125 (1/8)	A/26	.625 (5/8)	.281 (9/32)	.250 (1/4)
A/08	.281 (9/32)	.109 (7/64)	.094 (3/32)	A/27	.688 (11/16)	.281 (9/32)	.125 (1/8)
A/09	.344 (11/32)	.109 (7/64)	.094 (3/32)	A/28	.656 (21/32)	.297 (19/64)	.250 (1/4)
A/10	.406 (13/32)	.109 (7/64)	.203 (13/64)	A/29	.688 (11/16)	.125 (1/8)	.313 (5/16)
A/11	.500 (1/2)	.281 (9/32)	.156 (5/32)	A/30	.688 (11/16)	.469 (15/32)	.156 (5/32)
A/12	.343	.040	.219	A/31	.700 (21/32)	.453 (29/64)	.250 (1/4)
A/13	.375 (3/8)	.125 (1/8)	.156 (5/32)	A/32	.313 (5/16)	.078 (5/64)	.188 (3/16)
A/14	.355	.090	.188 (3/16)	A/33	.250 (1/4)	.078 (5/64)	.094 (3/32)
A/15	.425	.094 (3/32)	.259	A/34	.250 (1/4)	.062 (1/16)	.109 (7/64)
A/16	.328 (21/64)	.094 (3/32)	.188 (3/16)	A/35	.837	.575	.150
A/17	.375 (3/8)	.109 (7/64)	.125 (1/8)	A/36	.450	.250	.150
A/18	.375 (3/8)	.062 (1/16)	.172 (11/64)	A/37	.281	.038	.188
A/19	.375 (3/8)	.188 (3/16)	.094 (3/32)	A/38	.281	.069	.156

Assembly Procedure D

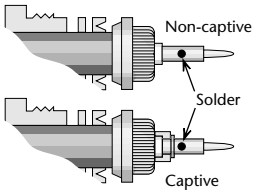


1) Slide armor clamp over cable. Push armor back to expose cable end. Slide backnut, washer (if supplied), gasket, and braid clamp onto cable as shown. Cable jacket should bottom on step in braid clamp. Trim cable jacket to dimension A.

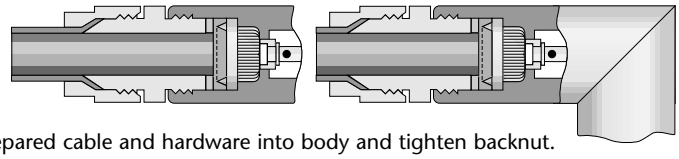


2) Comb braid wires out straight and fold back over front shoulder of braid clamp (braid wires should not overlap one another after folding). Trim braid wires flush with edge of braid clamp. Trim cable dielectric and center conductor to dimensions B and C.

Trim Codes			
Code	A	B	C
D/01	.375 (3/8)	.047 (3/64)	.250 (1/4)
D/02	.500 (1/2)	.188 (3/16)	.219 (7/32)
D/03	.344 (11/32)	.047 (3/64)	.219 (7/32)
D/04	.313 (5/16)	.047 (3/64)	.172 (11/64)
D/05	.625 (5/8)	.281 (9/32)	.250 (1/4)
D/06	.313 (5/16)	.062 (1/16)	.109 (7/64)



3) Assemble rear insulator (if captive contact) and contact, and solder contact to center conductor. Rear of contact should be flush with cable dielectric end.



4) Insert prepared cable and hardware into body and tighten backnut. Trim armor to fit between armor clamp and braid clamp. Tighten armor clamp.

Ordering and Warranty Information

Warranty: We warrant our parts to be free from defects in materials and workmanship for one year from date of purchase. During that time, we will repair or replace (at our option) any parts found to be defective.

This warranty does not apply to parts which have been modified, used in conditions exceeding Delta or military specifications, or disassembled. We will not, under any circumstances, be responsible for consequential or incidental damages or installation costs.

No other warranties apply, and no other liability may be assumed or extended by representatives or distributors.

Returns: Returns will be accepted only with a Return Authorization number issued by Delta, and are subject to inspection and acceptance upon arrival. Restocking charges will be determined prior to issuance of Return Authorization.

All claims for shortages must be made within 30 days of receipt by customer.

Ordering Information: Orders are subject to the terms and conditions on our order acknowledgement, which may only be modified by written agreement prior to sale. Order changes, cancellation, or termination will be accepted only with written approval from Delta Electronics Manufacturing.

Delta Electronics Manufacturing Corporation
416 Cabot Street, P.O. Box 53
Beverly, MA 01915
FSCM/CAGE 00795

Catalog # QDSpdf 1.2 (7/09)